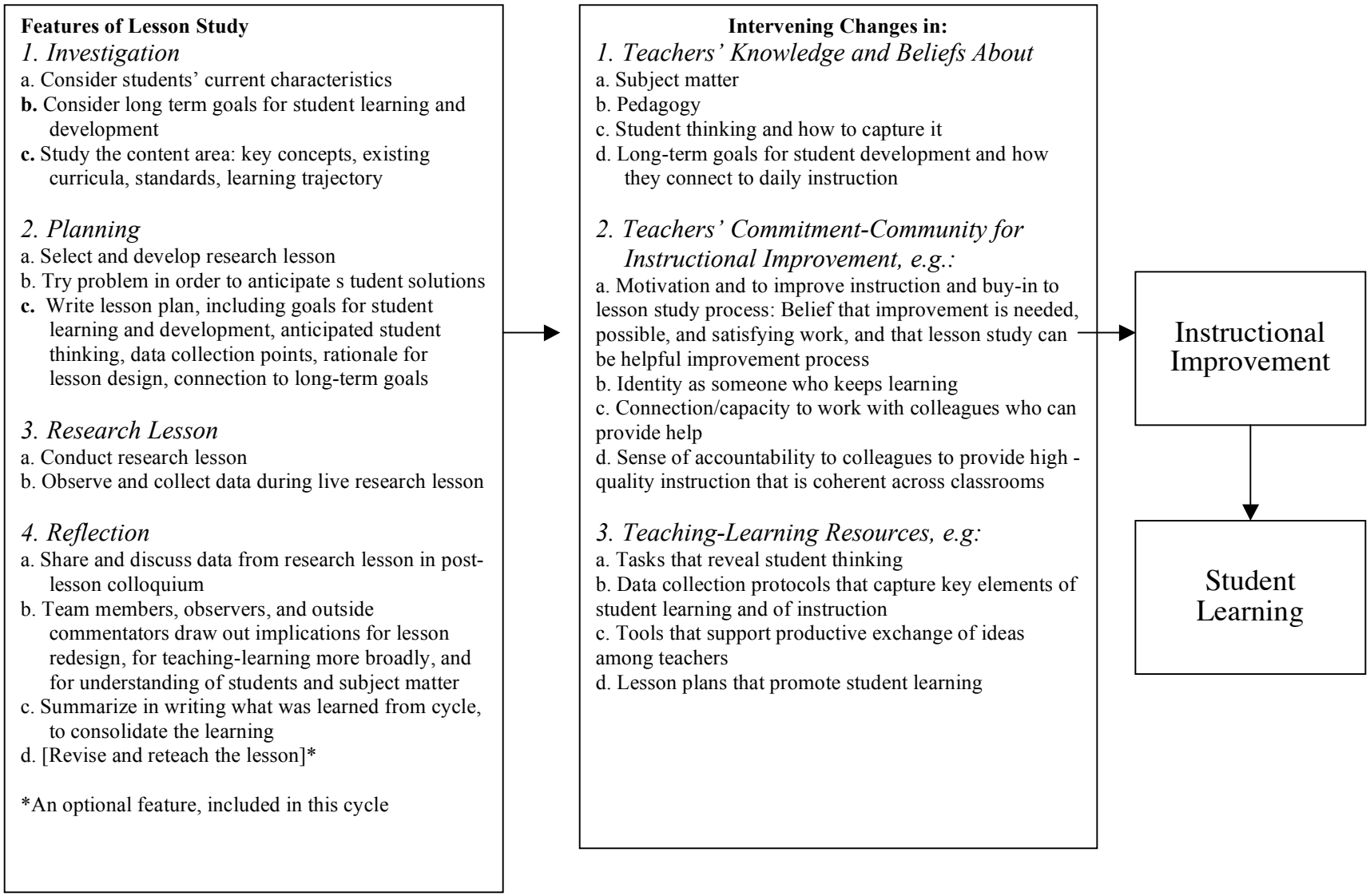Figure 1: How Lesson Study Produces Instructional Improvement